

# OPERATING INSTRUCTIONS

## CLAW PULLING KIT

1. Make sure power switch is in the "off" position.
2. Remove the star tip and install the wire tip using a slight hand twist. (The compression screw is not used.)
3. Turn power switch to the "on" position.
4. Set the timer between  $\frac{1}{2}$  and 1. A higher setting may be needed depending on the pull to be made or the available electrical service.
5. Remove all paint and rust from contact areas (base metal) on the panel to ensure a good weld of the wire and ground.
6. Attach the ground clamp directly to the panel being worked on or use optional Magnetic Base Assembly.
7. Place the wire by hand on the area to be pulled. Apply the notch of the wire tip to any point where the wire directly contacts the panel to be worked on. Press the trigger switch and this will attach the wire. Repeat in as many contact areas as necessary to secure the wire to make the pull.
8. Engage the fingers of the claw into the wire and make the pull. Remove the claw.
9. To remove the wire, grasp firmly with pliers and apply a back and forth motion. (Wire can be reused.)